



# Studebaker

AUTOMOTIVE SALES CORPORATION

SOUTH BEND 27, INDIANA

# Service Letter

PARTS AND SERVICE

**SUBJECT** WATER IN THE TAIL LAMP HOUSING  
1964 STUDEBAKER MODELS - EXCEPT  
STATION WAGONS

**NUMBER** F-1964-5

**FROM** C. R. MCINTOSH, Manager  
Passenger Car Technical Service

**DATE** December 3, 1963

There is a possibility that water may enter the tail light housing on some 1964 model passenger cars (except station wagons) and result in an inoperative tail light. There are two probable causes for this condition.

1. Improper sealing of the lens to lamp housing.
2. Improper sealing of lamp housing to the rear fender.

Where you encounter this condition, the tail light assembly must be removed from the car and the point of leakage determined and corrected as follows:

1. Place the lamp assembly face downward in a container having approximately two inches of water in it and note any points of leakage. Should leakage into the lamp assembly be noted it will be necessary to install a new Tail Lamp Lens Gasket, Part Number 1356262.
2. Modify the tail lamp to body gasket as shown in the illustration and install the tail light assembly.

